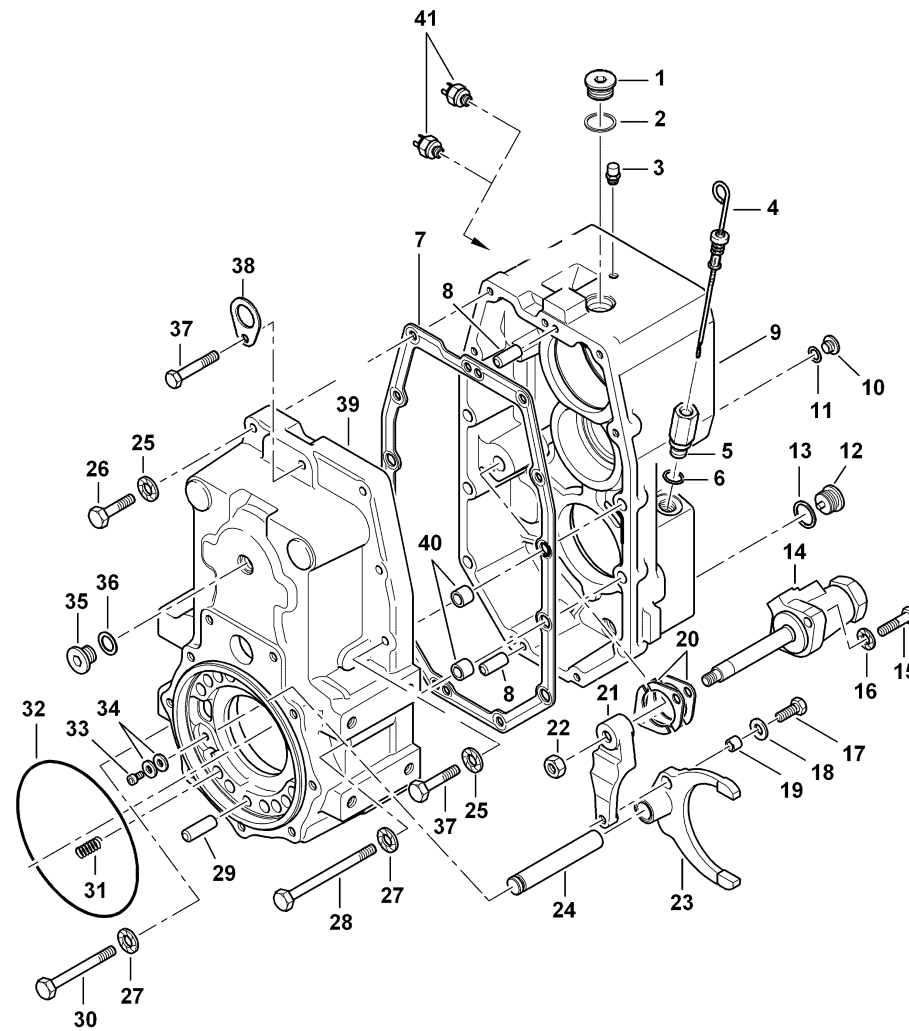
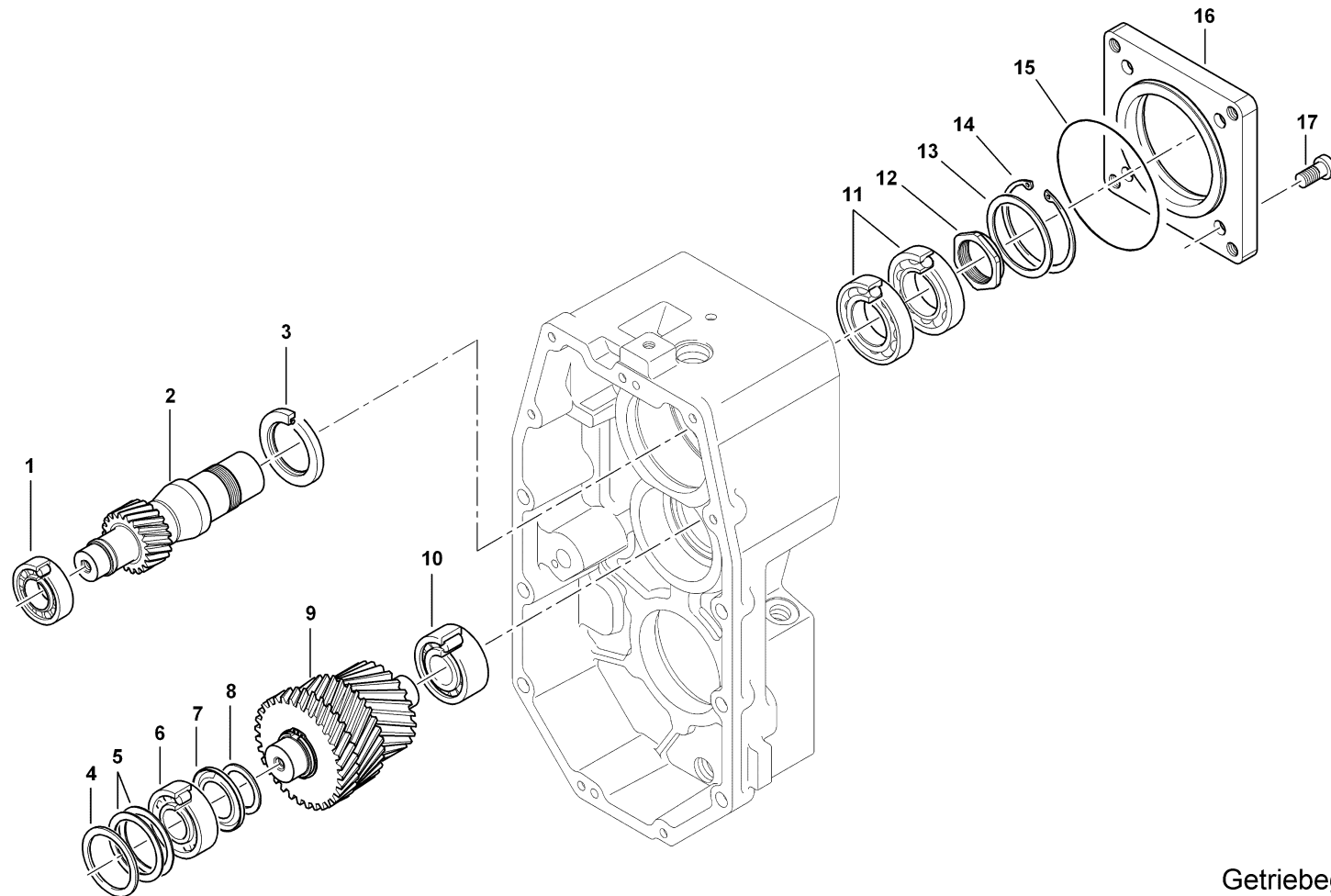
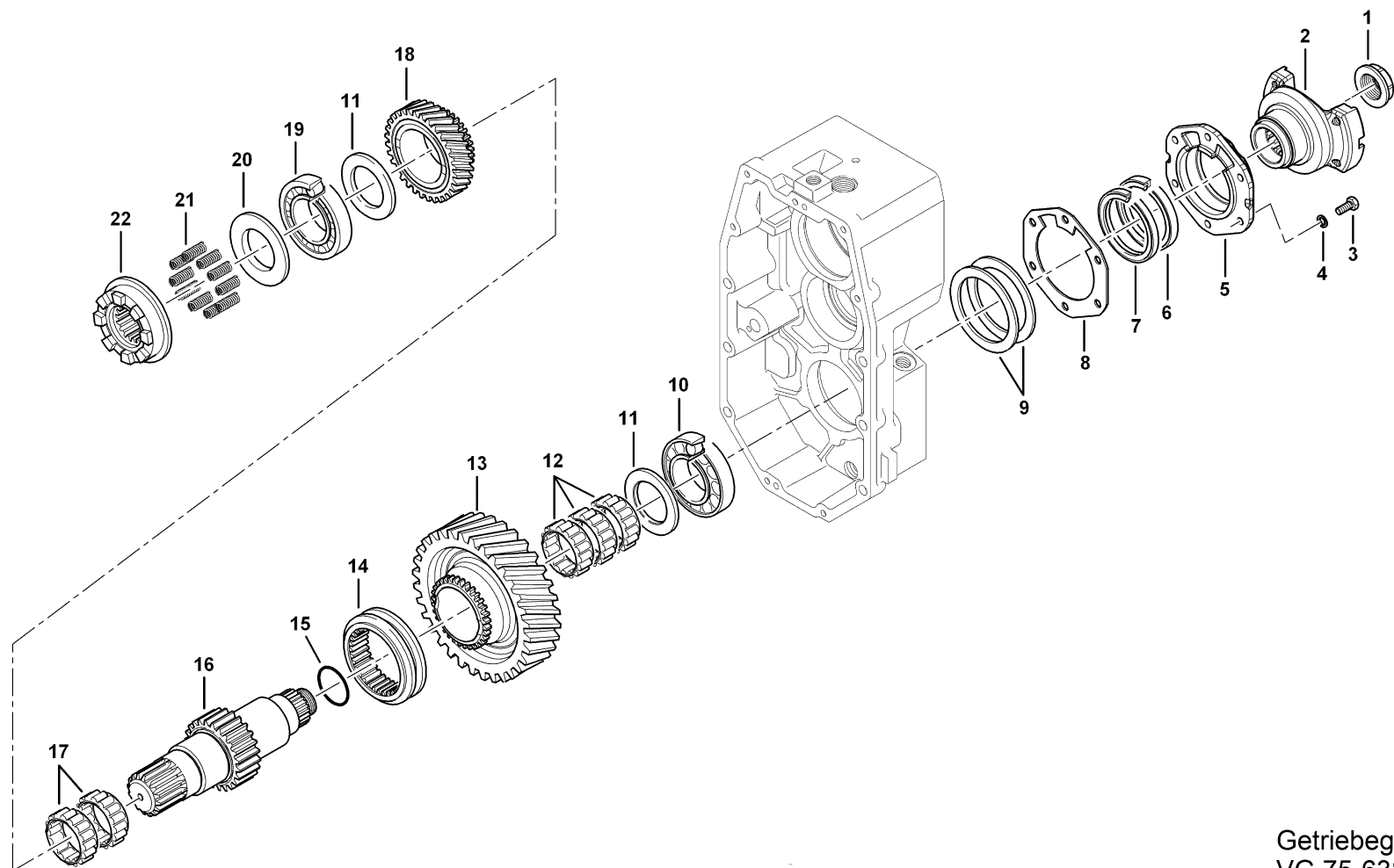




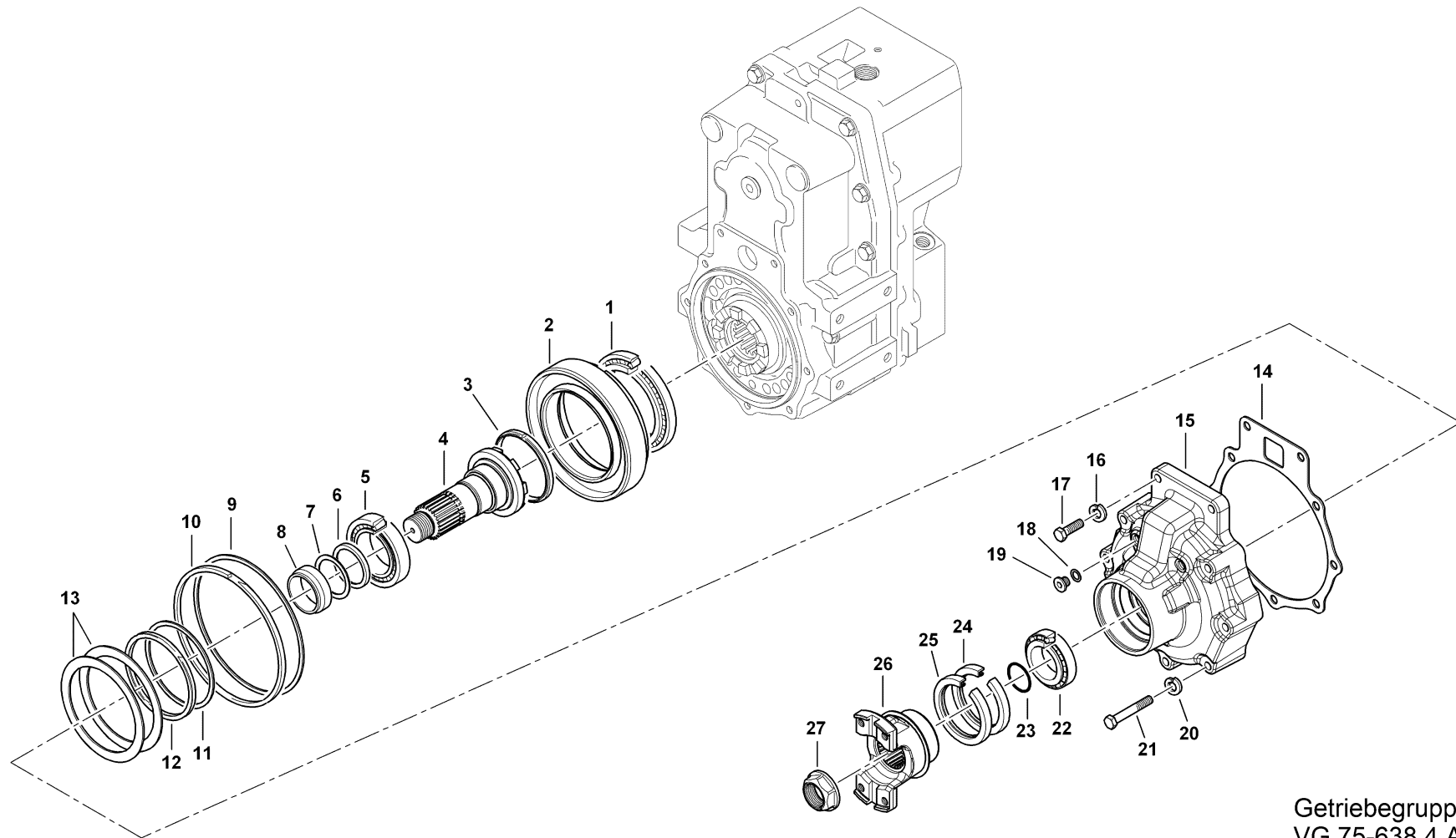
Getriebegruppe
VG 75-638.1.A



Getriebegruppe
VG 75-638.2.A



Getriebegruppe
VG 75-638.3.A



Getriebegruppe
VG 75-638.4.A

Z-Pos	Part number	Part name	Remark	Qty.	Weight/KG	Available for ordering
1.1	1040.180	SCREW PLUG		1	0,400	
1.2	1180.518	SEAL RING		1	0,004	
1.3	1250.001	BREATHER	M10x1 keg. 0.4 bar	1	0,015	
1.4	7325.045	OIL DIP STICK	K=150 L=185	1	0,040	
1.5	7322.112	THREADED STUD		1	0,190	
1.6	1180.525	SEAL RING		1	0,002	
1.7	7319.129	GASKET	0.75 thick	1	0,020	
1.8	1200.258	DOWEL PIN		2	0,017	
1.9	9801.588	HOUSING		1	40,000	
1.10	1040.115	SCREW PLUG		1	0,007	
1.11	1180.505	SEAL RING		1	0,001	
1.12	7323.025	SCREW PLUG		1	0,077	
1.13	1180.541	SEAL RING		1	0,003	
1.14	9880.108	SHIFTING CYLINDER		1	1,360	
1.15	1010.242	HEXAGON BOLT		2	0,033	
1.16	1190.015	DETENT EDGED RING		2	0,002	
1.17	1010.219	HEXAGON BOLT		1	0,027	
1.18	7316.048	WASHER		1	0,004	
1.19	7311.111	SPACER BUSHING	D15xD10.2x12	1	0,008	
1.20	2108.049	SHIM KIT	s=0.5/1.0/2.0/3.0	1		
1.21	9809.078	SHIFTING LEVER		1	0,680	
1.22	1060.003	HEXAGON NUT		1	0,023	
1.23	9809.120	SHIFTING FORK	COMPLETE with 2 bushings	1	1,320	
1.24	9816.065	SHIFTING ROD		1	0,420	
1.25	1190.015	DETENT EDGED RING		9	0,002	

Z-Pos	Part number	Part name	Remark	Qty.	Weight/KG	Available for ordering
1.26	1010.205	HEXAGON BOLT		6	0,040	
1.27	1190.015	DETENT EDGED RING		3	0,002	
1.28	1010.226	HEXAGON BOLT		2	0,109	
1.29	1200.478	CLAMPING SLEEVE		2	0,035	
1.30	1010.252	HEXAGON BOLT		1	0,075	
1.31	7331.036	COMPRESSION SPRING		14	0,017	
1.32	1170.725	O-RING		1	0,011	
1.33	1020.113	ALLEN SCREW		1	0,012	
1.34	7316.057	WASHER		2	0,003	
1.35	1040.125	SCREW PLUG		1	0,042	
1.36	1180.525	SEAL RING		1	0,002	
1.37	1010.210	HEXAGON BOLT		4	0,045	
1.38	7402.005	BRACKET		1	0,020	
1.39	9801.352	HOUSING		1	38,000	
1.40	7313.012	SHEAR PIN		6	0,018	
1.41	1750.848	LIMIT SWITCH		2	0,060	
2.1	1130.045	CYLINDRICAL ROLLER BEARING		1	0,540	
2.2	9805.430	DRIVE PINION	Z=19	1	7,440	
2.3	1160.220	OIL SEAL		1	0,069	
2.4	1210.119	SEEGER SUPPORT WASHER		1	0,072	
2.5	2108.013	SHIM KIT	s=0.2/0.3/0.5/1.0	1	0,037	
2.6	1130.087	CYLINDRICAL ROLLER BEARING		1	0,800	
2.7	1180.760	NILOS RING		1	0,012	
2.8	1210.121	SEEGER SUPPORT WASHER		1	0,027	
2.9	2205.240	SPUR GEAR ASSEMBLY	Z=15/40/35	1	16,390	

Z-Pos	Part number	Part name	Remark	Qty.	Weight/KG	Available for ordering
2.10	1130.058	CYLINDRICAL ROLLER BEARING		1	1,334	
2.11	1130.579	ANGULAR BALL BEARING		2	1,000	
2.12	7329.093	NUT		1	0,210	
2.13	1210.125	SEEGER SUPPORT WASHER		1	0,089	
2.14	1220.802	SEEGER CIRCLIP RING		1	0,079	
2.15	1170.518	O-RING		1	0,005	
2.16	7525.143	FLANGE		1	11,000	
2.17	1020.607	ALLEN SCREW		4	0,120	
3.1	7329.057	NUT		1	0,170	
3.2	7521.159	CARDAN FLANGE	7C-FLANGE	1	2,660	
3.3	1010.219	HEXAGON BOLT		6	0,027	
3.4	1190.015	DETENT EDGED RING		6	0,002	
3.5	7301.029	COVER		1	1,800	
3.6	1160.217	OIL SEAL		1	0,051	
3.7	1160.121	OIL SEAL		1	0,050	
3.8	7319.033	GASKET	0.5 thick	1	0,010	
3.9	2108.021	SHIM KIT	s=0.3/0.6/0.7/0.8/0.9/1.0	1	0,130	
3.10	1110.014	TAPERED ROLLER BEARING		1	1,165	
3.11	7315.060	WASHER		2	0,230	
3.12	1130.272	NEEDLE CAGE		3	0,114	
3.13	9804.440	SPUR GEAR	Z=43	1	12,190	
3.14	9813.135	SHIFTING SLEEVE		1	1,040	
3.15	1170.090	O-RING		1	0,003	
3.16	7222.034	SHAFT		1	10,640	
3.17	1130.272	NEEDLE CAGE		2	0,114	

Z-Pos	Part number	Part name	Remark	Qty.	Weight/KG	Available for ordering
3.18	9804.292	SPUR GEAR	Z=34	1	3,230	
3.19	1110.119	TAPERED ROLLER BEARING		1	1,180	
3.20	7315.168	WASHER		1	0,330	
3.21	7331.036	COMPRESSION SPRING		10	0,017	
3.22	9813.072	SHIFTING SLEEVE (TF)		1	1,380	
4.1	1110.175	TAPERED ROLLER BEARING		1	1,280	
4.2	5252.071	PISTON		1	4,900	
4.3	1180.763	SCRAPER RING		1	0,039	
4.4	7222.020	OUTPUT SHAFT		1	3,700	
4.5	1110.004	TAPERED ROLLER BEARING		1	0,860	
4.6	7315.050	WASHER		1	0,053	
4.7	7317.050	ADJUSTING KIT	s=0.9-1.7 / step 0.05	2	0,120	
4.8	7311.079	SPACER BUSHING		1	0,190	
4.9	1180.765	SUPPORTING RING		1	0,022	
4.10	1180.756	QUAD RING		1	0,035	
4.11	1180.766	SUPPORTING RING		1	0,014	
4.12	1180.754	QUAD-RING		1	0,021	
4.13	2108.011	SHIM KIT	s=0.25/0.5/1.0	1	0,090	
4.14	7319.030	GASKET	0.5 thick	1	0,015	
4.15	7504.045	HOUSING		1	15,000	
4.16	1190.017	DETENT EDGED RING		2	0,004	
4.17	1510.320	HEXAGON BOLT		2	0,047	
4.18	1180.503	SEAL RING		1	0,001	
4.19	1040.105	SCREW PLUG		1	0,017	
4.20	1190.017	DETENT EDGED RING		7	0,004	

[illegible]